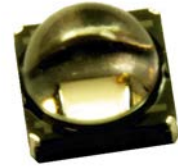


High Efficacy
365nm UV LED Emitter
LZ1-00U600



Key Features

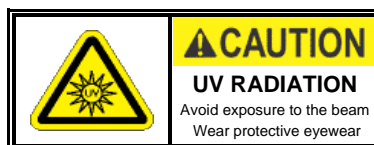
- High Efficacy 365nm 3W UV LED
- Ultra-small foot print – 4.4mm x 4.4mm
- Surface mount ceramic package with integrated glass lens
- Very low Thermal Resistance (4.2°C/W)
- Very high Radiant Flux density
- Electrically neutral thermal path
- JEDEC Level 1 for Moisture Sensitivity Level
- Lead (Pb) free and RoHS compliant
- Reflow solderable (up to 6 cycles)
- Emitter available on Standard or Miniature MCPCB (optional)

Typical Applications

- Curing
- Sterilization
- Medical
- Currency Verification
- Fluorescence Microscopy
- Inspection of dyes, rodent and animal contamination
- Leak detection
- Forensics

Description

The LZ1-00U600 UV LED emitter provides superior radiometric power in the wavelength range specifically required for applications like curing, sterilization, currency verification, and various medical applications. With a 4.4mm x 4.4mm ultra-small footprint, this package provides exceptional optical power density. The patented design has unparalleled thermal and optical performance. The high quality materials used in the package are chosen to optimize light output, have excellent UV resistance, and minimize stresses which results in monumental reliability and radiant flux maintenance.



Part number options

Base part number

Part number	Description
LZ1-00U600-xxxx	LZ1 emitter
LZ1-10U600-xxxx	LZ1 emitter on Standard Star MCPCB
LZ1-30U600-xxxx	LZ1 emitter on Miniature round MCPCB

Notes:

1. See "Part Number Nomenclature" for full overview on LED Engin part number nomenclature.

Bin kit option codes:

U6, Ultra-Violet (365nm)			
Kit number suffix	Min flux Bin	Color Bin Range	Description
0000	C	U0 - U1	full distribution flux; full distribution wavelength
E000	E	U0 - U1	E minimum flux bin; full distribution wavelength
00U0	C	U0 - U0	full distribution flux; wavelength U0 bin only
E0U0	E	U0 - U0	E minimum flux bin; wavelength U0 bin only
00U1	C	U1 - U1	full distribution flux; wavelength U1bin only
E0U1	E	U1 - U1	E minimum flux bin; wavelength U1 bin only

Notes:

1. Default bin kit option is -0000

Radiant Flux Bins

Table 2:

Bin Code	Minimum Radiant Flux (Φ) @ $I_F = 700\text{mA}$ ^[1,2] (mW)	Maximum Radiant Flux (Φ) @ $I_F = 700\text{mA}$ ^[1,2] (mW)
C	134	168
D	168	210
E	210	262
F	262	328

Notes for Table 2:

1. Radiant flux performance guaranteed within published operating conditions. LedEngin maintains a tolerance of $\pm 10\%$ on flux measurements.
2. Future products will have even higher levels of radiant flux performance. Contact LedEngin Sales for updated information.

Peak Wavelength Bins

Table 3:

Bin Code	Minimum Peak Wavelength (λ_p) @ $I_F = 700\text{mA}$ ^[1] (nm)	Maximum Peak Wavelength (λ_p) @ $I_F = 700\text{mA}$ ^[1] (nm)
U0	365	370
U1	370	375

Notes for Table 3:

1. LedEngin maintains a tolerance of $\pm 2.0\text{nm}$ on peak wavelength measurements.

Forward Voltage Bins

Table 4:

Bin Code	Minimum Forward Voltage (V_F) @ $I_F = 700\text{mA}$ ^[1] (V)	Maximum Forward Voltage (V_F) @ $I_F = 700\text{mA}$ ^[1] (V)
0	3.68	4.88

Notes for Table 4:

1. LedEngin maintains a tolerance of $\pm 0.04\text{V}$ for forward voltage measurements.

Absolute Maximum Ratings

Table 5:

Parameter	Symbol	Value	Unit
DC Forward Current at $T_{jmax}=100^{\circ}\text{C}^{[1]}$	I_F	700	mA
Peak Pulsed Forward Current ^[2]	I_{FP}	850	mA
Reverse Voltage	V_R	See Note 3	V
Storage Temperature	T_{stg}	-40 ~ +150	$^{\circ}\text{C}$
Junction Temperature	T_J	100	$^{\circ}\text{C}$
Soldering Temperature ^[4]	T_{sol}	180	$^{\circ}\text{C}$
Allowable Reflow Cycles		6	
ESD Sensitivity ^[5]		> 2,000 V HBM Class 2 JESD22-A114-D	

Notes for Table 5:

- Maximum DC forward current is determined by the overall thermal resistance and ambient temperature. Follow the curves in Figure 10 for current derating.
- Pulse forward current conditions: Pulse Width $\leq 10\text{msec}$ and Duty Cycle $\leq 10\%$.
- LEDs are not designed to be reverse biased.
- Use low temperature solders. LedEngin recommends 58Bi-42Sn (wt.%) Solder. See Reflow Soldering Profile Figure 3.
- LedEngin recommends taking reasonable precautions towards possible ESD damages and handling the LZ1-00U600 in an electrostatic protected area (EPA). An EPA may be adequately protected by ESD controls as outlined in ANSI/ESD S6.1.

Optical Characteristics @ $T_C = 25^{\circ}\text{C}$

Table 6:

Parameter	Symbol	Typical	Unit
Radiant Flux (@ $I_F = 700\text{mA}$)	Φ	260	mW
Peak Wavelength ^[1]	λ_p	365	nm
Viewing Angle ^[2]	$2\theta_{1/2}$	85	Degrees
Total Included Angle ^[3]	$\theta_{0.9V}$	100	Degrees

Notes for Table 6:

- When operating the UV LED, observe IEC 60825-1 class 3B rating. Avoid exposure to the beam.
- Viewing Angle is the off axis angle from emitter centerline where the radiometric power is $\frac{1}{2}$ of the peak value.
- Total Included Angle is the total angle that includes 90% of the total radiant flux.

Electrical Characteristics @ $T_C = 25^{\circ}\text{C}$

Table 7:

Parameter	Symbol	Typical	Unit
Forward Voltage (@ $I_F = 700\text{mA}$)	V_F	4.1	V
Temperature Coefficient of Forward Voltage	$\Delta V_F/\Delta T_J$	-3.7	mV/ $^{\circ}\text{C}$
Thermal Resistance (Junction to Case)	$R\theta_{J-C}$	4.2	$^{\circ}\text{C}/\text{W}$

IPC/JEDEC Moisture Sensitivity Level

Table 1 - IPC/JEDEC J-STD-20D.1 MSL Classification:

Level	Soak Requirements					
	Floor Life		Standard		Accelerated	
	Time	Conditions	Time (hrs)	Conditions	Time (hrs)	Conditions
1	Unlimited	≤ 30°C/ 85% RH	168 +5/-0	85°C/ 85% RH	n/a	n/a

Notes for Table 1:

1. The standard soak time includes a default value of 24 hours for semiconductor manufacturer's exposure time (MET) between bake and bag and includes the maximum time allowed out of the bag at the distributor's facility.

Mechanical Dimensions (mm)

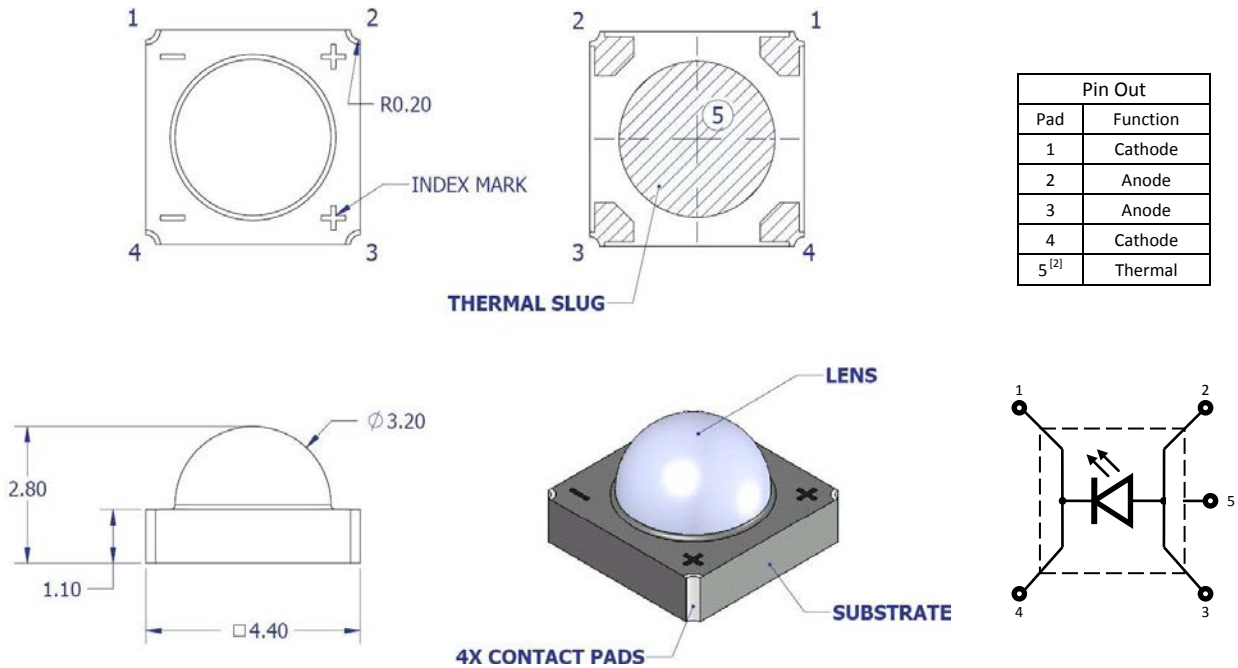


Figure 3: Package outline drawing.

Notes for Figure 3:

1. Unless otherwise noted, the tolerance = ± 0.20 mm.

Recommended Solder Pad Layout (mm)

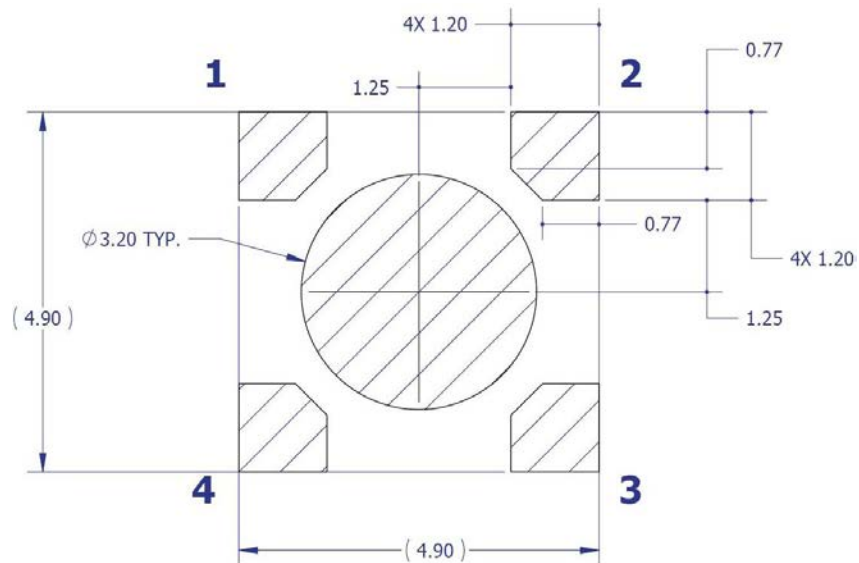


Figure 4: Recommended solder mask opening (hatched area) for anode, cathode, and thermal pad.

Note for Figure 4:

1. Unless otherwise noted, the tolerance = ± 0.20 mm.

Reflow Soldering Profile

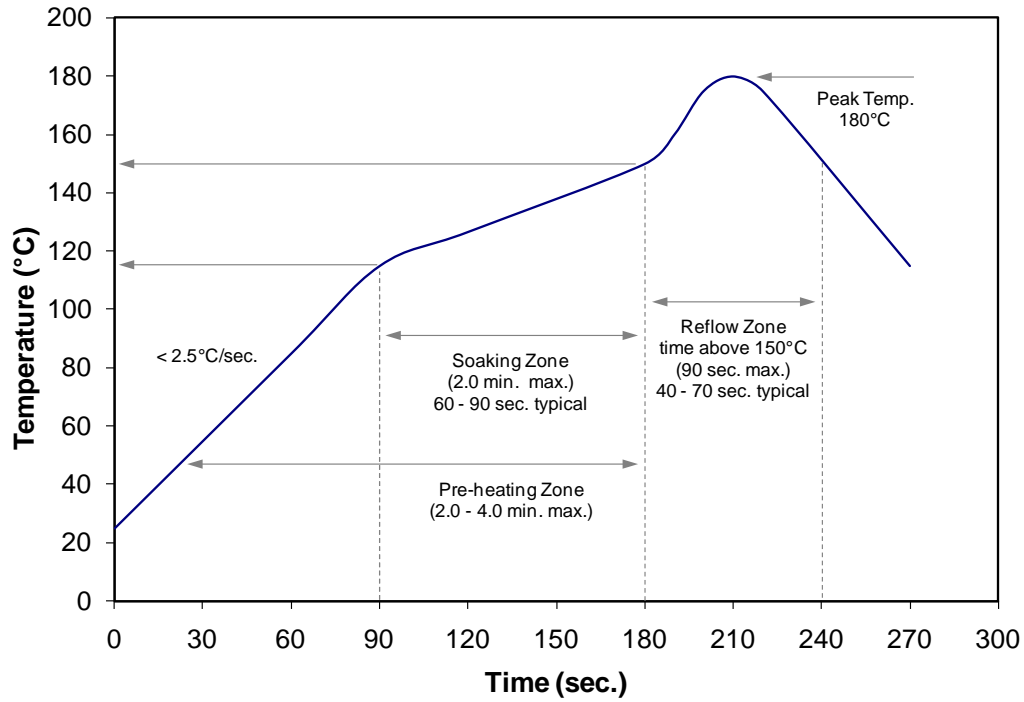


Figure 3: Reflow soldering profile for low temperature lead free soldering.

Notes for Figure 3:

1. Solder profile for low temperature solder. LedEngin recommends 58Bi-42Sn (wt.%) Solder for the LZ4-00UA05.

Typical Radiation Pattern

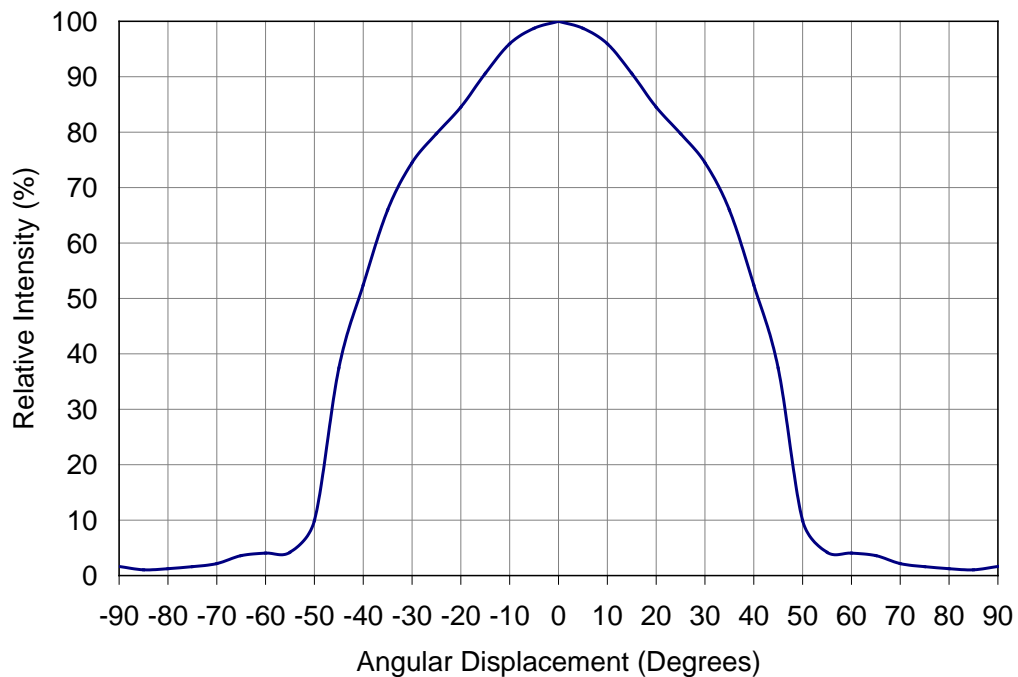


Figure 4: Typical representative spatial radiation pattern.

Typical Relative Spectral Power Distribution

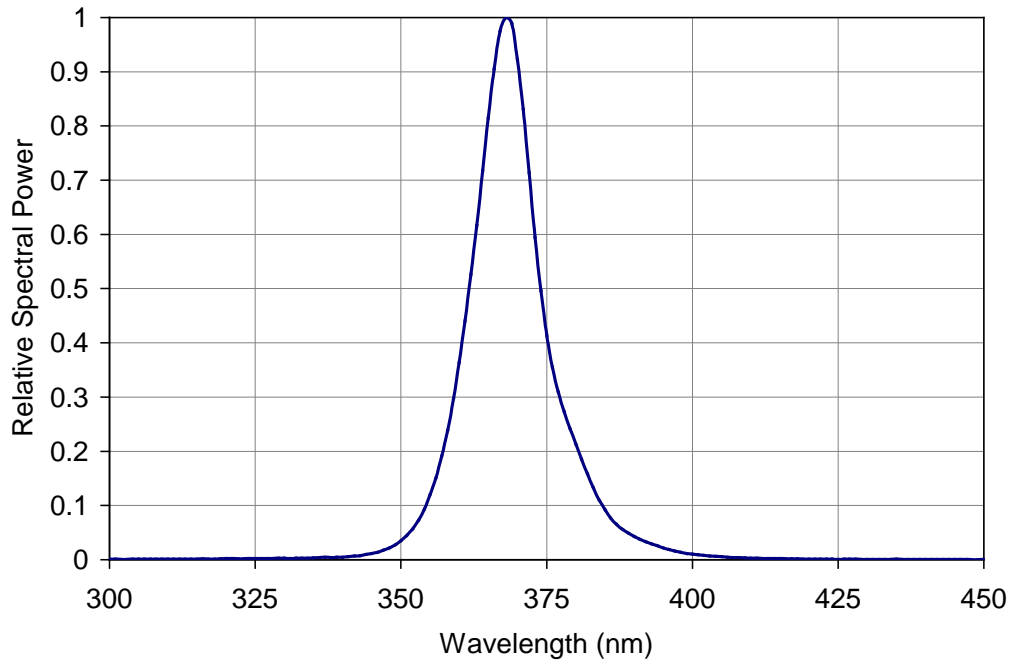


Figure 5: Typical relative spectral power vs. wavelength @ $T_c = 25^\circ\text{C}$.

Typical Peak Wavelength Shift over Temperature

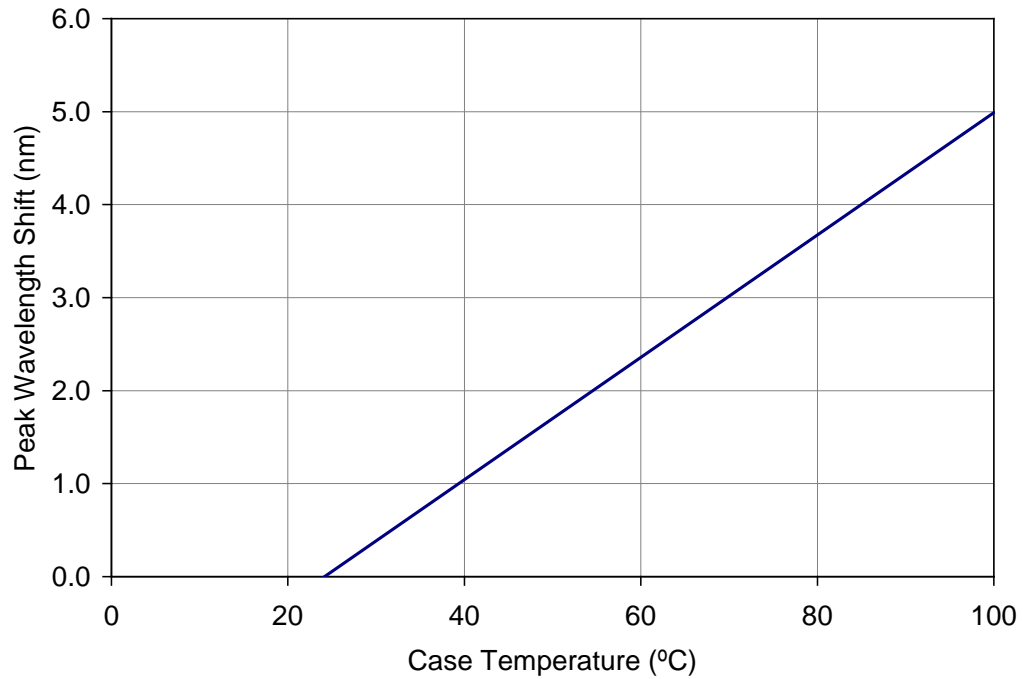


Figure 6: Typical peak wavelength shift vs. case temperature.

Typical Normalized Radiant Flux

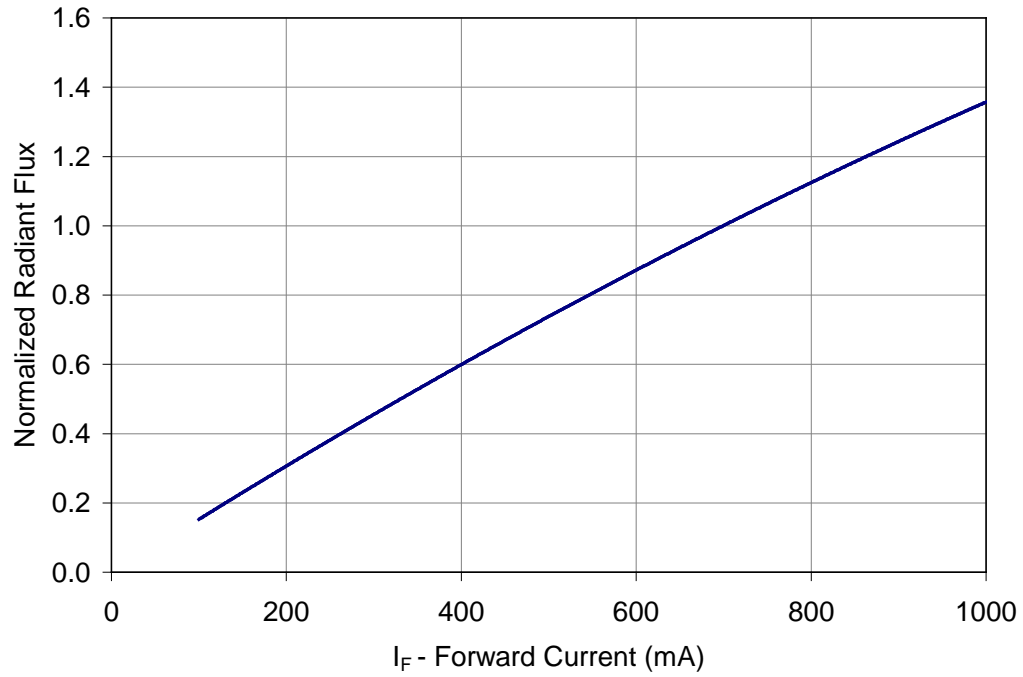


Figure 7: Typical normalized radiant flux vs. forward current @ $T_c = 25^\circ\text{C}$.

Typical Normalized Radiant Flux over Temperature

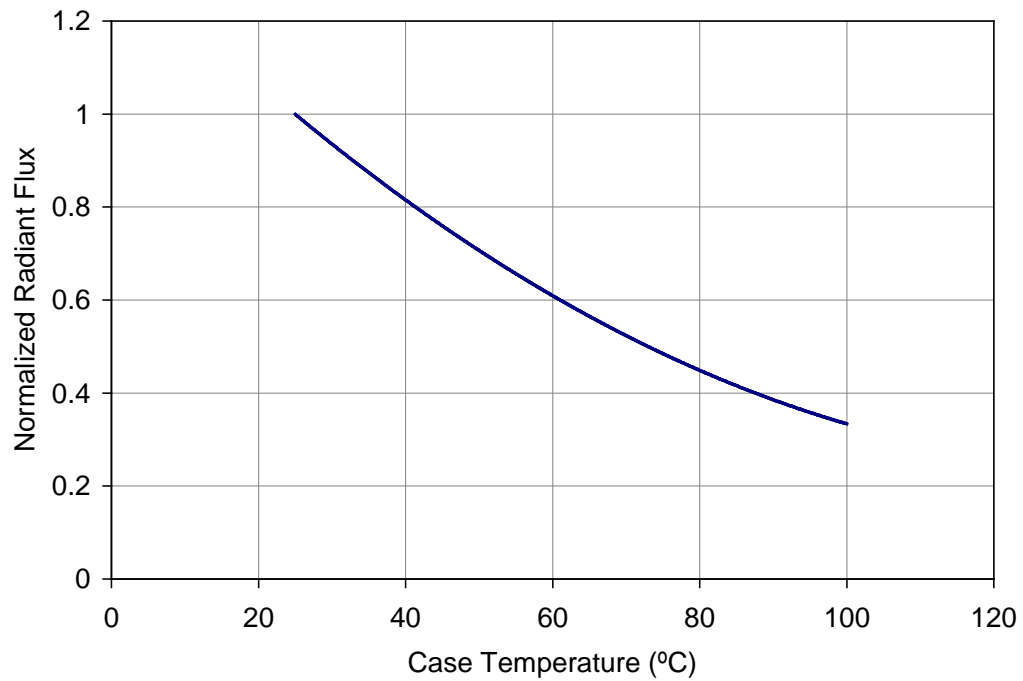


Figure 8: Typical normalized radiant flux vs. case temperature.

Typical Forward Current Characteristics

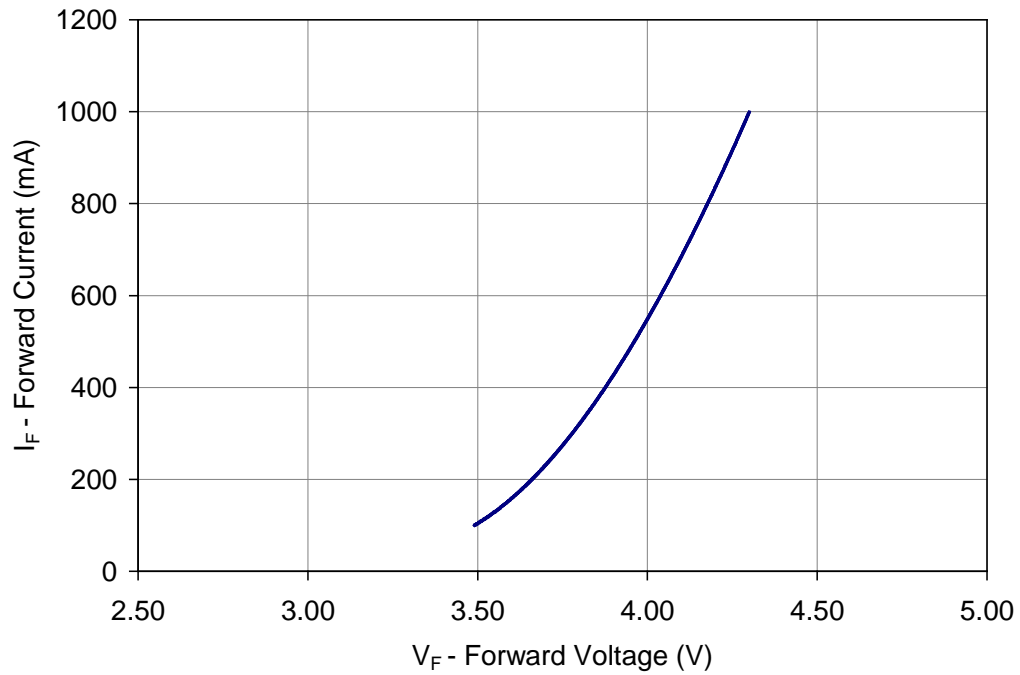


Figure 9: Typical forward current vs. forward voltage @ T_c = 25°C.

Current De-rating

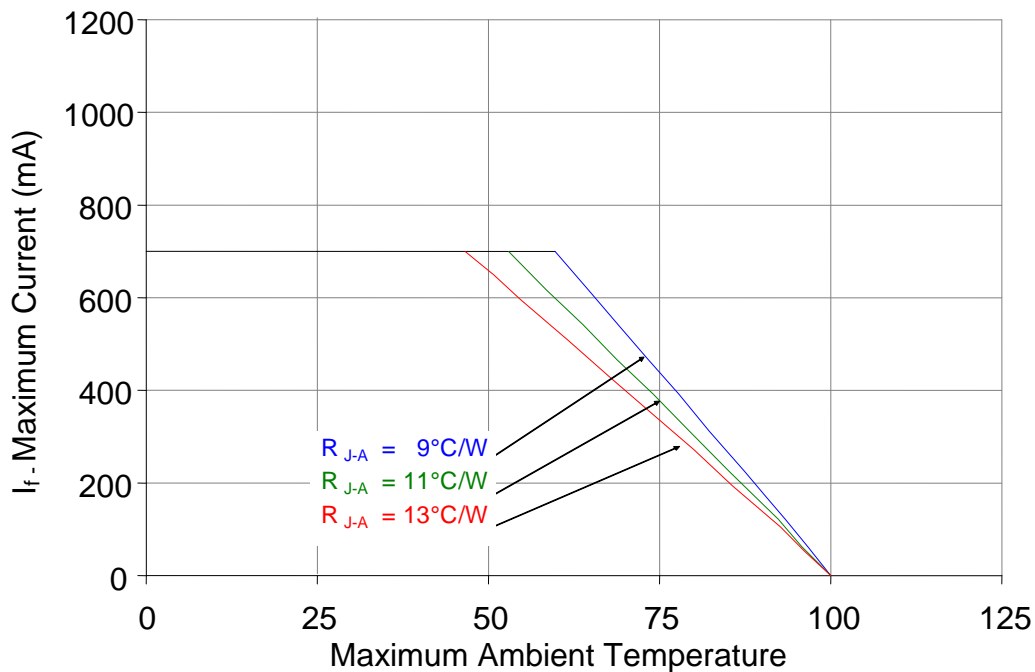


Figure 10: Maximum forward current vs. ambient temperature based on T_{J(MAX)} = 125°C.

Notes for Figure 10:

1. R_{θJ-C} [Junction to Case Thermal Resistance] for the LZ1-00U600 is typically 4.2°C/W.
2. R_{θJ-A} [Junction to Ambient Thermal Resistance] = R_{θJ-C} + R_{θC-A} [Case to Ambient Thermal Resistance].

Emitter Tape and Reel Specifications (mm)

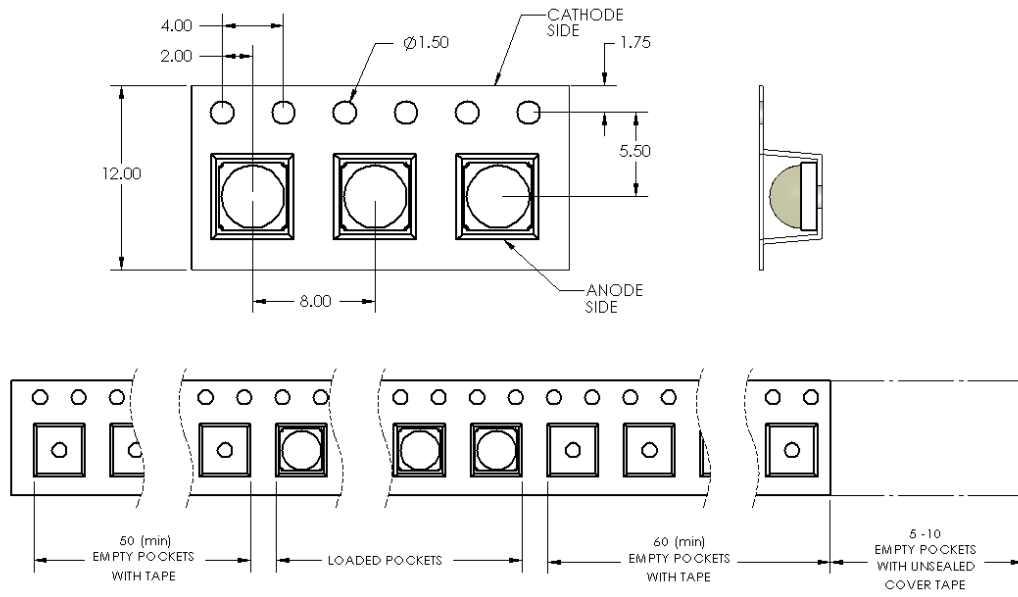


Figure 11: Emitter carrier tape specifications (mm).

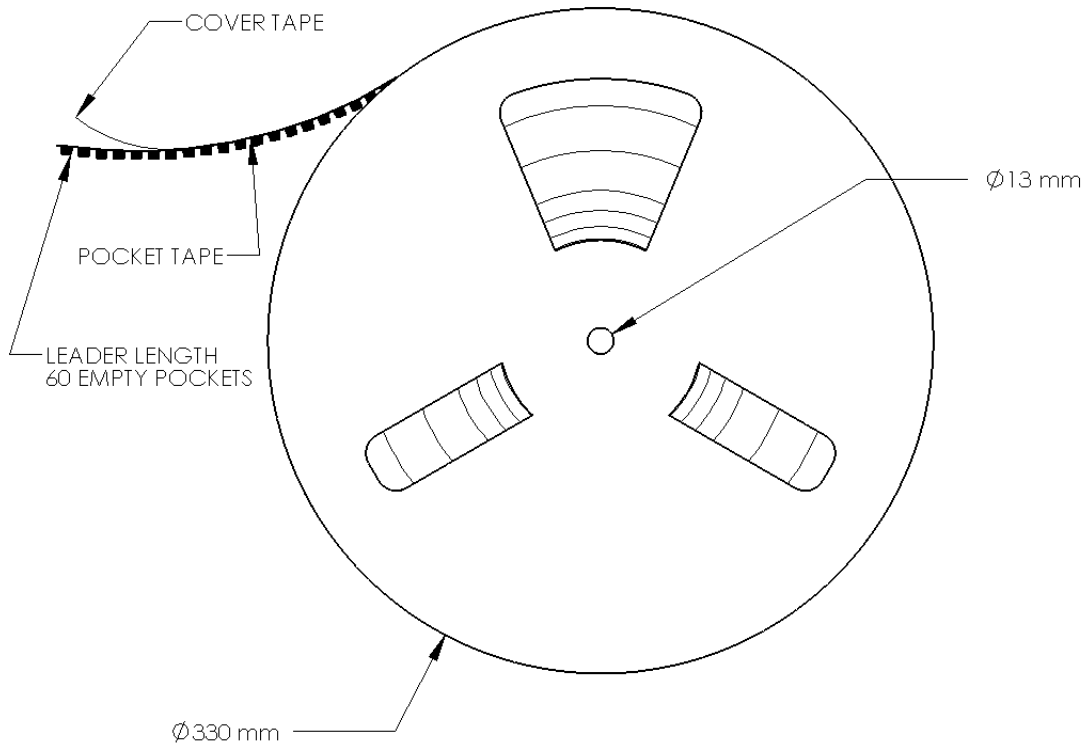


Figure 12: Emitter reel specifications (mm).

Notes:

1. Reel quantity minimum: 100 emitters. Reel quantity maximum: 2000 emitters

Part-number Nomenclature

The LZ Series base part number designation is defined as follows:

L Z A – B C D E F G – H I J K

A – designates the number of LED die in the package

- 1 for single die emitter package
- 4 for 4-die emitter package
- C for 12-die emitter package
- P for 25-die emitter package

B – designates the package level

- 0 for Emitter only

Other letters indicate the addition of a MCPCB. See appendix “MCPCB options” for details

C – designates the radiation pattern

- 0 for Clear domed lens (Lambertian radiation pattern)
- 1 for Flat-top
- 3 for Frosted domed lens

D and E – designates the color

- U6 Ultra Violet (365nm)
- UA Violet (400nm)
- DB Dental Blue (460nm)
- B2 Blue (465nm)
- G1 Green (525nm)
- A1 Amber (590nm)
- R1 Red (623nm)
- R2 Deep Red (660nm)
- R3 Far Red (740nm)
- WW Warm White (3100K)
- NW Neutral White (4100K)
- CW Cool White (5500K)
- W2 Warm & Cool White mixed dies
- MC RGB
- MA RGBA
- MD RGBW (6500K)

F and G – designates the package options if applicable

See “Base part number” on page 2 for details. Default is “00”

H, I, J, K – designates kit options

See “Bin kit options” on page 2 for details. Default is “0000”

Ordering information:

For ordering LedEngin products, please reference the base part number above. The base part number represents our standard full distribution flux and wavelength range. Other standard bin combinations can be found on page 2. For ordering products with custom bin selections, please contact a LedEngin sales representative or authorized distributor.

LZ1 Emitter on Standard star MCPCB

LZ1-1xxxxx



Key Features

- Supports one single LED die
- Very low thermal Resistance for MCPCB adds only 1.5°C/W
- Multiple mounting and attachment options
- MCPCB contains Zener Diode for ESD protection
- 19.6mm diameter standard star MCPCB

Description

The LZ1-1xxxxx Standard MCPCB option provides a convenient method to mount LED Engin’s LZ1 emitters. The six recessed features allow the use of M3 or #4-40 screws to attach the MCPCB to a heat sink. The MCPCB has three sets of “+” (Anode) and “-” (Cathode) solder pads for electrical connections. The MCPCB also contains a Zener diode for enhanced ESD protection.

R Θ_{J-B} Lookup Table

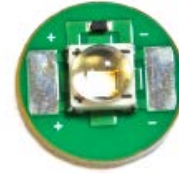
Product	Emitter Θ_{J-C}		MCPCB $R\Theta_{C-B}$	=	Emitter + MCPCB $R\Theta_{J-B}$
LZ1-1xxxxx	4.2°C/W	+	1.5°C/W	=	5.7°C/W

Note for Table 1:

- $R\Theta_{J-B}$ is the combined thermal resistance from the LED die junction to the Aluminum core on MCPCB ($R\Theta_{J-C} + R\Theta_{C-B} = R\Theta_{J-B}$).

LZ1 Emitter on mini round MCPCB

LZ1-3xxxxx



Key Features

- Supports one single LED die
- Very low thermal Resistance for MCPCB adds only 2°C/W
- MCPCB contains Zener Diode for ESD protection
- 11.5mm diameter Miniature MCPCB

Description

The LZ1-3xxxxx Miniature MCPCB option provides a convenient method to mount LED Engin's LZ1 emitters in many portable applications including dental wands. The MCPCB contains a Zener diode for enhanced ESD protection.

R θ_{J-B} Lookup Table

Product	Emitter θ_{J-C}		MCPCB $R\theta_{C-B}$		Emitter + MCPCB $R\theta_{J-B}$
LZ1-3xxxxx	4.2°C/W	+	2°C/W	=	6.2°C/W

Note for table 1

- $R\theta_{J-B}$ is the combined thermal resistance from the LED die junction to the Aluminum core on MCPCB ($R\theta_{J-C} + R\theta_{C-B} = R\theta_{J-B}$).

Company Information

LedEngin, Inc. is a Silicon Valley based solid-state lighting company specializing in the development and manufacturing of unprecedented high-power LED emitters, modules and replacement lamps. LedEngin's packaging technologies lead the industry with products that feature lowest thermal resistance, highest flux density and consummate reliability, enabling compact and efficient solid state lighting solutions.

LedEngin's LED emitters range from 5W to 90W with ultra-compact footprints and are available in single color products including Cool White, Neutral White, Warm White, Red, Green, Blue, Amber, Deep Red, Far Red, Dental Blue and UV as well as multi-color products with RGB, RGBA and RGBW options. LedEngin's brightest White LEDs are capable of emitting 4,600 lumens.

LedEngin's robust emitters are at the core of its unique line of modules and replacement lamps producing unmatched beam quality resulting in true Lux on Target™ for a wide variety of spot and narrow flood directional lighting applications.

LedEngin is committed to providing products that conserve natural resources and reduce greenhouse emissions.

LedEngin reserves the right to make changes to improve performance without notice.

Please contact Sales@ledengin.com or (408) 492-0620 for more information.